

**SABIC Innovative Plastics NORYL PX1712 PPE+HIPS (Asia Pacific)**

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

**Material Notes:**

PPE/HIPS unfilled high heat for auto interior

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-PX1712-PPEHIPS-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-PX1712-PPEHIPS-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.07 g/cc	1.07 g/cc	ASTM D792
Water Absorption	0.030 %	0.030 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	6.9 g/10 min	6.9 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 300 Â°C	@Load 11.0 lb, Temperature 572 Â°F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	124	124	ASTM D785
Tensile Strength, Yield	71.0 MPa	10300 psi	SABIC - Japan Method
Elongation at Break	50 %	50 %	SABIC - Japan Method
Flexural Strength	98.0 MPa	14200 psi	ASTM D790
Flexural Modulus	2.45 GPa	355 ksi	ASTM D790
Izod Impact, Notched	1.11 J/cm	2.08 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	60.0 Âµm/m-Â°C	33.3 Âµin/in-Â°F	TMA
	@Temperature -30.0 - 30.0 Â°C	@Temperature -22.0 - 86.0 Â°F	
Deflection Temperature at 1.8 MPa (264 psi)	148 Â°C	298 Â°F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	

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