

SABIC Innovative Plastics Ultem 1000FV PEI

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

Transparent, standard flow Polyetherimide (Tg 217C). ECO Conforming, UL94 V0 and 5VA listing; color dependant, see UL Yellow Card. US FDA and EU Food Contact Compliant, NSF 51 Listing. This data was supplied by SABIC-IP for the Americas region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Ultem-1000FV-PEI.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.27 g/cc	1.27 g/cc	ASTM D 792
Density	1.27 g/cc	0.0459 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.70 %	0.70 %	23 ^o C / 50% RH; ISO 62
Water Absorption at Saturation	1.25 % @Temperature 23.0 ^o C	1.25 % @Temperature 73.4 ^o F	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	9.0 g/10 min @Load 6.60 kg, Temperature 337 ^o C	9.0 g/10 min @Load 14.6 lb, Temperature 639 ^o F	ASTM D 1238
	13 g/10 min @Load 5.00 kg, Temperature 220 ^o C	13 g/10 min @Load 11.0 lb, Temperature 428 ^o F	[cm ³ /10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	85.0 MPa	12300 psi	5 mm/min; ISO 527
	90.0 MPa	13100 psi	Type I, 5 mm/min; ASTM D 638
Tensile Strength, Yield	105 MPa	15200 psi	5 mm/min; ISO 527
	110 MPa	16000 psi	Type I, 5 mm/min; ASTM D 638
Elongation at Break	60 %	60 %	Type I, 5 mm/min; ASTM D 638
	60 %	60 %	5 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	5 mm/min; ISO 527
	7.0 %	7.0 %	Type I, 5 mm/min; ASTM D 638

Tensile Modulus Mechanical Properties	3.20 GPa Metric	464 ksi English	1 mm/min; ISO 527 Comments
	3.58 GPa	519 ksi	5 mm/min; ASTM D 638
Flexural Yield Strength	160 MPa	23200 psi	2 mm/min; ISO 178
	173 MPa	25100 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	3.30 GPa	479 ksi	2 mm/min; ISO 178
	3.43 GPa	497 ksi	1.3 mm/min, 50 mm span; ASTM D 790
Izod Impact, Notched	0.530 J/cm @Temperature 23.0 Â°C	0.993 ft-lb/in @Temperature 73.4 Â°F	ASTM D 256
	0.550 J/cm @Temperature -30.0 Â°C	1.03 ft-lb/in @Temperature -22.0 Â°F	ASTM D 256
Izod Impact, Unnotched	13.35 J/cm @Temperature 23.0 Â°C	25.01 ft-lb/in @Temperature 73.4 Â°F	ASTM D 4812
Izod Impact, Notched (ISO)	6.00 kJ/mÂ² @Temperature 23.0 Â°C	2.86 ft-lb/inÂ² @Temperature 73.4 Â°F	80*10*4; ISO 180/1A
	6.00 kJ/mÂ² @Temperature -30.0 Â°C	2.86 ft-lb/inÂ² @Temperature -22.0 Â°F	80*10*4; ISO 180/1A
Charpy Impact, Notched	0.400 J/cmÂ² @Temperature 23.0 Â°C	1.90 ft-lb/inÂ² @Temperature 73.4 Â°F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	50.0 Âµm/m-Â°C @Temperature -40.0 - 40.0 Â°C	27.8 Âµin/in-Â°F @Temperature -40.0 - 104 Â°F	ISO 11359-2
	55.8 Âµm/m-Â°C @Temperature -20.0 - 150 Â°C	31.0 Âµin/in-Â°F @Temperature -4.00 - 302 Â°F	ASTM E 831
CTE, linear, Transverse to Flow	50.0 Âµm/m-Â°C @Temperature -40.0 - 40.0 Â°C	27.8 Âµin/in-Â°F @Temperature -40.0 - 104 Â°F	ISO 11359-2

Thermal Properties	54.0 Åum/m-Å°C Metric	30.0 Åuin/in-Å°F English	Comments ASTM E 831
	@Temperature -20.0 - 150 Å°C	@Temperature -4.00 - 302 Å°F	
Deflection Temperature at 1.8 MPa (264 psi)	215 Å°C	419 Å°F	Flatw 80*10*4 sp=64mm; ISO 75/af
	201 Å°C	394 Å°F	unannealed; ASTM D 648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Vicat Softening Point	211 Å°C	412 Å°F	Rate B/120; ISO 306
	215 Å°C	419 Å°F	Rate B/50; ISO 306
	218 Å°C	424 Å°F	Rate B/50; ASTM D 1525
Glass Transition Temp, Tg	217 Å°C	423 Å°F	
UL RTI, Electrical	170 Å°C	338 Å°F	UL 746B
UL RTI, Mechanical with Impact	170 Å°C	338 Å°F	UL 746B
UL RTI, Mechanical without Impact	170 Å°C	338 Å°F	UL 746B
Flammability, UL94	V-2	V-2	UL 94
	@Thickness 0.400 mm	@Thickness 0.0157 in	
	V-1	V-1	UL 94
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	V-0	V-0	UL 94
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	5VA	5VA	UL 94
	@Thickness 3.00 mm	@Thickness 0.118 in	
NBS Smoke Density	0.70	0.70	Flaming, Ds; ASTM E 662
	@Time 240 sec	@Time 0.0667 hour	
Oxygen Index	47 %	47 %	LOI; ASTM D 2863

Optical Properties	Metric	English	Comments
Transmission, Visible	90 %	90 %	transparent; thickness not quantified

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+17 ohm-cm	1.00e+17 ohm-cm	ASTM D 257
	3.15	3.15	

Dielectric Constant Electrical Properties	Metric @Frequency 1000 Hz	English @Frequency 1000 Hz	ASTM D 150 Comments
Dielectric Strength	27.9 kV/mm	709 kV/in	in oil; ASTM D 149
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	32.7 kV/mm	831 kV/in	in air; ASTM D 149
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Dissipation Factor	0.0013	0.0013	ASTM D 150
	@Frequency 1000 Hz	@Frequency 1000 Hz	
	0.0025	0.0025	ASTM D 150
	@Frequency 2.45e+9 Hz	@Frequency 2.45e+9 Hz	
Arc Resistance	120 - 180 sec	120 - 180 sec	Tungsten, PLC code 5; ASTM D 495
Comparative Tracking Index	100 - 175 V	100 - 175 V	PLC code 4; UL 746A
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	PLC code 1; UL 746A
High Amp Arc Ignition, HAI	15 - 30 arcs	15 - 30 arcs	surface, PLC code 3; UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	PLC code 2; UL 746A

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