

## Saint-Gobain Meldin® 7211 Isostatically Molded Graphite and PTFE Filled Polyimide

Category: Polymer, Thermoset, Polyimide, TS

## **Material Notes:**

Finished parts and basic shapes made from 10% by weight PTFE and 15% by weight graphite filled polyimide material for applications requiring a very low coefficient of friction and self-lubricating properties. Applications include: aerospace bearings and bushings, surgical instrument components. Specification Qualifications: ASTM D 6456-99 Standard Specification for Finished Parts Made from Polyimide Resin (Type II Class 3M). SAE AMS 3644G Polyimide, Molded Rod, Bar and Tube, Plaque, and Formed Parts (Class 4 Form M). MIL-R-46198 Resin, Polyimide, Hot Pressed or Pressed and Sintered (Type II Class 3M).

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Saint-Gobain-Meldin-7211-Isostatically-Molded-Graphite-and-PTFE-Filled-Polyimide.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.55 g/cc	1.55 g/cc	ASTM D792
Water Absorption	0.17 %	0.17 %	24 hrs

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell E	23	23	ASTM D785
Tensile Strength, Ultimate	46.9 MPa	6800 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	77.9 MPa	11300 psi	ASTM D790
Flexural Modulus	3.40 GPa	493 ksi	ASTM D790
Compressive Strength	22.8 MPa	3300 psi	1% strain; ASTM D695
	36.5 MPa	5300 psi	0.1 % Offset; ASTM D695
	107 MPa	15500 psi	10% strain; ASTM D695
Compressive Modulus	2.30 GPa	334 ksi	ASTM D695

Thermal Properties	Metric	English	Comments
CTE, linear	5.04 Âμm/m-°C	2.80 µin/in-°F	ASTM E831
	@Temperature 23.9 - 260 °C	@Temperature 75.0 - 500 °F	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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