

Samsung Cheil Industries Starex[®] VE-0860EX ABS, Unreinforced FR

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Unreinforced, Flame Retardant

Material Notes:

Information provided by Samsung Cheil Industries.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Samsung-Cheil-Industries-Starex-VE-0860EX-ABS-Unreinforced-FR.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.17 g/cc	1.17 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0030 - 0.0060 cm/cm @Thickness 3.20 mm	0.0030 - 0.0060 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	17 g/10 min @Load 10.0 kg, Temperature 220 Å°C	17 g/10 min @Load 22.0 lb, Temperature 428 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	98	98	ASTM D785
Tensile Strength, Yield	41.2 MPa	5970 psi	5 mm/min; ASTM D638
Flexural Strength	54.9 MPa	7960 psi	2.8 mm/min; ASTM D638
Flexural Modulus	2.06 GPa	299 ksi	2.8 mm/min; ASTM D638
Izod Impact, Notched	1.96 J/cm @Thickness 6.35 mm	3.67 ft-lb/in @Thickness 0.250 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	83.0 Å°C @Thickness 6.40 mm	181 Å°F @Thickness 0.252 in	ASTM D648
Vicat Softening Point	94.0 Å°C	201 Å°F	B/50; ISO R306
Flammability, UL94	V-0 @Thickness 1.50 - 2.70 mm	V-0 @Thickness 0.0591 - 0.106 in	
	5VB @Thickness 2.50 - 2.70 mm	5VB @Thickness 0.0984 - 0.106 in	

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