

Samsung Cheil Industries Starex[®] WR-9330I Heat Resistant Grade ABS

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Heat Resistant, Molded

Material Notes:

Information provided by Polymer Technology and Services, LLC (PTS).

Order this product through the following link:

http://www.lookpolymers.com/polymer_Samsung-Cheil-Industries-Starex-WR-9330I-Heat-Resistant-Grade-ABS.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	ASTM D792
Melt Flow	6.0 g/10 min @Load 10.0 kg, Temperature 220 °C	6.0 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	102	102	ASTM D785
Tensile Strength at Break	43.4 MPa	6300 psi	ASTM D638
Elongation at Break	66 %	66 %	ASTM D638
Flexural Strength	64.8 MPa	9400 psi	ASTM D790
Flexural Modulus	2.07 GPa	300 ksi	ASTM D790
Izod Impact, Notched	3.52 J/cm	6.60 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	93.9 °C @Thickness 6.35 mm	201 °F @Thickness 0.250 in	Unannealed; ASTM D648
Vicat Softening Point	101 °C	214 °F	ISO R-306
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	200 - 220 °C	392 - 428 °F	H1
Middle Barrel Temperature	220 - 240 °C	428 - 464 °F	H2
Front Barrel Temperature	230 - 250 °C	446 - 482 °F	H3
Nozzle Temperature	230 - 250 °C	446 - 482 °F	

Processing Properties	Metric	English	Comments
Drying Temperature	90.0 - 100 Â°C	194 - 212 Â°F	
Dry Time	2 - 4 hour	2 - 4 hour	
Injection Pressure	68.3 - 147 MPa	9900 - 21300 psi	
Back Pressure	0.979 - 1.96 MPa	142 - 284 psi	
Screw Speed	30 - 80 rpm	30 - 80 rpm	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China