

Solvay Specialty Polymers Halar® 6014 Polyethylene, Chlorotrifluoroethylene (ECTFE) (Unverified Data**)&

Category : Polymer , Thermoplastic , Fluoropolymer , ETFE/ECTFE , ECTFE Fluoropolymer

Material Notes:

Halar® 6014 is a clear, semi-crystalline melt processable fluorinated resin. It is designed for electrostatic powder coatings and is particularly recommended for use as a topcoat in protection and anti-corrosion applications. Halar® 6014 exhibits very good chemical, electrical and thermal properties. It is exceptionally pure, easily processed and has optimum permeation and flame resistance. Additionally Halar® 6014 coatings show very good surface finish and hardness. Main features of Halar® 6014 include: Very good chemical resistance - Very good thermal properties - Optimum permeation resistance - Outstanding flame resistance - Very good surface characteristics - Purity

Additional Information: Processing - Halar® 6014 is intended as a topcoat material to apply to primed substrates. It can be processed using normal electrostatic powder coating techniques. Generally the procedure involves substrate preparation, spray coating, baking and cooling. Depending on the application further processing can be carried out. Several passes may be required to obtain the desired Halar® load and build up coating thickness. - Halar® 6014 can be used neat and without any further formulation. Substrate preparation, gun parameters such as voltage and both oven temperature and time must all be well controlled to achieve defect free coated items. **Storage and Handling** - Halar® melt processable fluoropolymer resins can be stored without shelf life issues when kept in a clean and dry area at ambient temperatures. Opened containers should be tightly resealed to prevent any contamination. **Safety and Toxicology** - Before using Halar® melt processable fluoropolymer resins consult the product Material Safety Data Sheet and follow all label directions and handling precautions. - As with all fluoropolymer materials, handling and processing should only be carried out in well ventilated areas. Vapor extractor units should be installed above processing equipment. Fumes must not be inhaled and eye and skin contact ought to be avoided. In case of skin contact wash with soap and water. In case of eye contact flush with water immediately and seek medical help. Do not smoke in areas contaminated with powder, vapor or fumes. - See Material Safety Data Sheet for detailed advice on waste disposal methods. **Packaging** - Halar® 6014 is packaged in 25kg non returnable drums. Each drum has two bags liner made of polyethylene resin. Information provided by Solvay Specialty Polymers.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-Specialty-Polymers-Halar-6014-Polyethylene-Chlorotrifluoroethylene-ECTFE-Unverified-Data.php

Physical Properties	Metric	English	Comments
Density	1.68 g/cc	0.0607 lb/in ³	ASTM D3275
Particle Size	80 µm	80 µm	Method C; ASTM D1921
Melt Flow	12 g/10 min @Load 2.16 kg, Temperature 275 °C	12 g/10 min @Load 4.76 lb, Temperature 527 °F	ASTM D3275

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	ASTM D3275

Descriptive Properties	Value	Comments
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Descriptive Properties	Value	Comments
Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Features	Flame Retardant	
	Good Chemical Resistance	
	Good Corrosion Resistance	
	Good Electrical Properties	
	Good Processability	
	Good Surface Finish	
	Good Thermal Stability	
	High Purity	
	Semi Crystalline	
Forms	Powder	
Generic	ECTFE	
Processing Method	Coating	
Uses	Coating Applications	

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