

## Styrolution Novodur® H950 ABS

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Heat Resistant, Molded

### Material Notes:

Novodur H950 is a very high heat injection molding grade with high gloss surface appearance. Information provided by Styrolution

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Styrolution-Novodur-H950-ABS.php](http://www.lookpolymers.com/polymer_Styrolution-Novodur-H950-ABS.php)

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ISO 294-4
Melt Flow	4.0 g/10 min @Load 10.0 kg, Temperature 220 °C	4.0 g/10 min @Load 22.0 lb, Temperature 428 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	110 MPa	16000 psi	ISO 2039-1
Tensile Strength, Yield	50.0 MPa	7250 psi	ISO 527
Elongation at Yield	2.7 %	2.7 %	ISO 527
Tensile Modulus	2.60 GPa	377 ksi	ISO 527
Flexural Strength	80.0 MPa	11600 psi	ISO 178
Flexural Modulus	2.60 GPa	377 ksi	ISO 178
Izod Impact, Notched (ISO)	8.00 kJ/m <sup>2</sup> @Temperature -30.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 180/A
	17.0 kJ/m <sup>2</sup> @Temperature 23.0 °C	8.09 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 180/A
Charpy Impact Unnotched	9.00 J/cm <sup>2</sup> @Temperature -30.0 °C	42.8 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 179
	14.0 J/cm <sup>2</sup> @Temperature 23.0 °C	66.6 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179
Charpy Impact, Notched	0.700 J/cm <sup>2</sup>	3.33 ft-lb/in <sup>2</sup>	ISO 179

Mechanical Properties	Metric @Temperature -30.0 Â°C	English @Temperature -22.0 Â°F	Comments
	1.60 J/cmÂ²	7.61 ft-lb/inÂ²	ISO 179
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 Âµm/m-Â°C	38.9 Âµin/in-Â°F	ISO 11359
Deflection Temperature at 0.46 MPa (66 psi)	108 Â°C	226 Â°F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	101 Â°C	214 Â°F	ISO 75
Vicat Softening Point	113 Â°C @Load 5.10 kg	235 Â°F @Load 11.2 lb	50Â°C/h; ISO 306

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.2 @Frequency 100 Hz	3.2 @Frequency 100 Hz	IEC 60250
Dielectric Strength	37.0 kV/mm @Thickness 1.50 mm	940 kV/in @Thickness 0.0591 in	Short Time; IEC 60243-1
Dissipation Factor	0.0060 @Frequency 100 Hz	0.0060 @Frequency 100 Hz	IEC 60250
	0.010 @Frequency 1.00e+6 Hz	0.010 @Frequency 1.00e+6 Hz	IEC 60250
Comparative Tracking Index	600 V	600 V	IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	240 - 270 Â°C	464 - 518 Â°F	ISO 294
Mold Temperature	70.0 Â°C	158 Â°F	ISO 294
Injection Velocity	240 mm/sec	9.45 in/sec	ISO 294
Drying Temperature	80.0 Â°C	176 Â°F	

Processing Properties	@Time 7200 - 14400 Metric sec	@Time 2.00 - 4.00 hour English	Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China