

Styron CALIBRE[®],ç 302V-10 Polycarbonate Resin

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Overview: CALIBRE[®],ç 300V Polycarbonate resins offer exceptional impact resistance, heat distortion resistance, optical clarity and meets UL94 V-2 rating. CALIBRE 300V series products are available in 3 additive packages: CALIBRE 301V: Mold release. CALIBRE 302V: UV stabilizer. CALIBRE 303V: Mold release and UV stabilizer. Govt. and Industry Standards: CSA (Canadian Standards Association) Underwriters Laboratory Inc. (UL) Applications: Electronic components Lighting Storage Media Housings Information provided by Styron

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styron-CALIBRE-302V-10-Polycarbonate-Resin.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183/B
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ISO 294-4
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	71.0 MPa	10300 psi	ISO 527-2/50
Tensile Strength, Yield	60.0 MPa	8700 psi	ISO 527-2/50
Elongation at Break	150 %	150 %	ISO 527-2/50
Elongation at Yield	6.0 %	6.0 %	ISO 527-2/50
Tensile Modulus	2.30 GPa	334 ksi	ISO 527-2/50
Flexural Strength	97.0 MPa	14100 psi	3-point; ISO 178
Flexural Modulus	2.40 GPa	348 ksi	3-point; ISO 178
Izod Impact, Notched	9.00 J/cm @Temperature 23.0 °C	16.9 ft-lb/in @Temperature 73.4 °F	ISO 180/4A
Charpy Impact, Notched	3.50 J/cm ² @Temperature 23.0 °C	16.7 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Hot Ball Pressure Test			IEC 60335-1

Thermal Properties	125 Å°C Metric	257 Å°F English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	141 Å°C	286 Å°F	Annealed; ISO 75-2/B
Deflection Temperature at 1.8 MPa (264 psi)	122 Å°C	252 Å°F	Unannealed; ISO 75-2/A
	138 Å°C	280 Å°F	Annealed; ISO 75-2/A
Vicat Softening Point	146 Å°C	295 Å°F	ISO 306/B50
Flammability, UL94	V-2	V-2	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	V-2	V-2	
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	250 V	250 V	Solution A; IEC 60112
	@Thickness 2.00 mm	@Thickness 0.0787 in	

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