

Styron LGF 9621 Homopolymer Polypropylene

Category: Polymer, Thermoplastic, Polypropylene (PP)

Material Notes:

Overview: LGF 9621 is polypropylene homopolymer reinforced with 60% by weight of long glass fibers. (PP-LGF60, Long Glass fiber Granulate). This PP-LGF60 is a â€" concentrateâ€" which has to be diluted with either â€" neatâ€" -polypropylene and/or mineral filled PP based compounds. The â€" dilutionâ€" is typically done as a dry blend of granulates by means of gravimetric dosing devices at the injection-molding machine. A weight ratio of 1:2 of LGF 9621.00 and i.e. LGF 8100 PP-copolymer will result in a composite-system have 20% by weight of glass fibers. LGF 9621 has been especially formulated to meet the long term heat ageing resistance (LTHA) required for use in some automotive â€" interiorâ€" applications i.e. instrument panel carrier or integrated door-modules. LTHA > 100 h@140°C and/or LTHA > 400 h@150°C will be achieved after dilution to 20% GF-content with â€" neatâ€"-PP (LGF 8000 or LGF 8100). The â€"longâ€" glass fibers (11mm length) provide high stiffness, strength and impact-resistance of the injection molded parts. The properties shown below have been measured on standardized â€" dong bone' â€"shape specimens (ISO 3167). Note†The mechanical properties which will be present in â€" real' injection-molded parts may be different â€" depending on the fiber-orientation and the fiber-length distribution profile â€" which themselves are resulting from hardware configuration and processing parameters (such as i.e. the type of screw and mixing elements, diameter and radii of nozzle and hot-runners, number and size of gates, injection speed during mold filling and backpressure during dosing cycle.)Information provided by Styron

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http://www.lookpolymers.com/polymer_Styron-LGF-9621-Homopolymer-Polypropylene.php

Physical Properties	Metric	English	Comments
Density	1.12 g/cc	0.0405 lb/in³	ISO 1183

Mechanical Properties	Metric	English	Comments	
Tensile Strength at Break	105 MPa	15200 psi	ISO 527-2/50	
Elongation at Break	2.3 %	2.3 %	ISO 527-2/50	
	3.0 %	3.0 %	Flexural strain, outer 'fiber' strain; ISO 178	
Tensile Modulus	6.50 GPa	943 ksi	ISO 527-2	
Flexural Strength	155 MPa	22500 psi	3-Point Bending; ISO 178	
Flexural Modulus	6.50 GPa	943 ksi	3-Point Bending; ISO 178	
Charpy Impact Unnotched	4.50 J/cm²	21.4 ft-lb/in²	ISO 179/1fU	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
	5.30 J/cm²	25.2 ft-lb/in²		
	@Temperature 23.0 °C	@Temperature 73.4 °F	ISO 179/1fU	



Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	156 °C	313 °F	Unannealed; ISO 75-2/A

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