

Sumitomo Bakelite North America RX[®] 3-1-530-P Long-Glass Reinforced Diallyl Phthalate

Category : Polymer , Thermoset , Diallyl Phthalate (DAP) , Diallyl Phthalate (DAP) Molding Compound, Long Glass Fiber Filled , Filled/Reinforced Thermoset

Material Notes:

Long glass fiber reinforced, flame retardant, diallyl ortho-phthalate molding compound which meets the requirements of ASTM D5948 Type GDI-30F. Information provided by Vyncolit, a Sumitomo Bakelite Group

Order this product through the following link:

http://www.lookpolymers.com/polymer_Sumitomo-Bakelite-North-America-RX-3-1-530-P-Long-Glass-Reinforced-Diallyl-Phthalate.php

Physical Properties	Metric	English	Comments
Density	1.76 g/cc	0.0636 lb/in ³	Relative Density; ASTM D792
Linear Mold Shrinkage	0.0010 - 0.0040 cm/cm	0.0010 - 0.0040 in/in	Compression Molding; ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	ASTM D638
Flexural Strength	110 MPa	16000 psi	At Rupture; ASTM D790
Flexural Modulus	20.0 GPa	2900 ksi	ASTM D790
Compressive Strength	140 MPa	20300 psi	ASTM D695
Izod Impact, Notched	1.70 J/cm	3.18 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	22.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$ @Temperature 20.0 $\text{Å}^\circ\text{C}$	12.2 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$ @Temperature 68.0 $\text{Å}^\circ\text{F}$	ASTM E-831
Maximum Service Temperature, Air	130 $\text{Å}^\circ\text{C}$	266 $\text{Å}^\circ\text{F}$	UL 746B
Deflection Temperature at 1.8 MPa (264 psi)	260 $\text{Å}^\circ\text{C}$	500 $\text{Å}^\circ\text{F}$	As molded; ASTM D648
Flammability, UL94	V-0 @Thickness 3.20 mm	V-0 @Thickness 0.126 in	
Oxygen Index	30 %	30 %	ASTM D2863

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.5 @Frequency 1e+6 Hz	3.5 @Frequency 1e+6 Hz	Wet; ASTM D150

Electrical Properties	Metric	English	Comments
	@Frequency 1000 Hz	@Frequency 1000 Hz	wet; ASTM D150
Dielectric Strength	13.4 kV/mm	340 kV/in	60Hz, Step-by-Step, wet; ASTM D149
Dissipation Factor	0.010	0.010	wet; ASTM D150
	@Frequency 1000 Hz	@Frequency 1000 Hz	
	0.018	0.018	wet; ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Arc Resistance	130 sec	130 sec	ASTM D495
Comparative Tracking Index	>= 600 V	>= 600 V	IEC 112

Descriptive Properties	Value	Comments
Color	Black, Gray, Green	
Flammability: Burning, sec	40	ASTM D229
Flammability: Ignition, sec	110	ASTM D229
Form	Coarse Flake	
Main Filler	Glass Fiber	
Molding Method	Compression, transfer	

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