

## Supreme Petrochem SP6415 High Gloss High Impact Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Modified

### Material Notes:

Characteristics Very good gloss with the retention of ESCR properties Good toughness Also available in various color shades Processing Injection molding Applications Refrigerator end caps Refrigerator table tops Material Status: Commercial : Active Agency Ratings: FDA 21 CFR 177.1640 Information provided by Supreme Petrochem LTD

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Supreme-Petrochem-SP6415-High-Gloss-High-Impact-Polystyrene.php](http://www.lookpolymers.com/polymer_Supreme-Petrochem-SP6415-High-Gloss-High-Impact-Polystyrene.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Melt Flow	5.5 g/10 min @Load 5.00 kg, Temperature 200 Â°C	5.5 g/10 min @Load 11.0 lb, Temperature 392 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	24.5 MPa	3550 psi	50 mm/min; ASTM D638
Elongation at Break	30 %	30 %	50 mm/min; ASTM D638
Flexural Strength	44.1 MPa @Thickness 3.20 mm	6400 psi @Thickness 0.126 in	ASTM D790
Flexural Modulus	1.96 GPa @Thickness 3.20 mm	284 ksi @Thickness 0.126 in	ASTM D790
Izod Impact, Notched	1.35 J/cm @Thickness 3.20 mm	2.53 ft-lb/in @Thickness 0.126 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	78.0 Â°C	172 Â°F	ASTM D648
Vicat Softening Point	99.0 Â°C	210 Â°F	1kg / 120Â°C; ASTM D1525
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Optical Properties	Metric	English	Comments
Gloss	90 %	90 %	at 60Â°; ASTM D523

Processing Properties	Metric	English	Comments
Melt Temperature	180 - 260 Â°C	356 - 500 Â°F	
Mold Temperature	40.0 - 60.0 Â°C	104 - 140 Â°F	

## Contact Songhan Plastic Technology Co.,Ltd.

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