

TSE Industries Millathane® CM Millable Polyether Urethane Rubber with 75 PHR Iceberg Clay Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents. Formulation Millathane CM 100.0 Iceberg Clay75.0 Coumarone-Indene Resin25.0 MBTS4.0 MBT1.0 Sulfur0.75 CAYTUR 40.35 Zinc Stearate0.50 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-75-PHR-Iceberg-Clay-Filler.php

Physical Properties	Metric	English Comments	
Specific Gravity	1.39 g/cc	1.39 g/cc	
Mooney Viscosity	21	21	
	@Temperature 121 °C	@Temperature 250 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	66	66	
Tensile Strength, Yield	17.9 MPa	2600 psi	
Elongation at Yield	650 %	650 %	
100% Modulus	0.00276 GPa	0.400 ksi	
300% Modulus	0.00689 GPa	1.00 ksi	
Tear Strength	43.0 kN/m	245 pli	Graves
Compression Set	27 %	27 %	Method B

	Processing Properties	Metric	English	Comments
Cure Time	Cura Tima	90.0 min	1.50 hour	
	@Temperature 142 °C	@Temperature 287 °F		

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