

## TSE Industries Millathane® HT High Temperature-Resistant Millable Polyester Polyurethane with 50 PHR N330 (HAF) Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

## **Material Notes:**

MILLATHANE HT is a polyester millable polyurethane which has the ability to withstand elevated temperatures. Polyurethanes have been known for their excellent resistance to abrasion, impact, tear strength, oil and fuel resistance, and ozone resistance. The life expectancy of urethane is often 5 times longer than other elastomers, thus saving material costs and downtime expense. One shortcoming of polyurethanes is loss of physical properties at temperatures over 180°F (82°C). MILLATHANE HT has overcome this weakness.FormulationMillathane HT100.0Zinc Stearate0.5MBTS4.0MBT2.0THANECURE® ZM1.0Sulfur1.5N330 (HAF)50All information provided by TSE Industries

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_TSE-Industries-Millathane-HT-High-Temperature-Resistant-Millable-Polyester-Polyurethane-with-50-PHR-N330-HAF-Filler.php

| Mechanical Properties          | Metric                                  | English                                | Comments          |
|--------------------------------|---|--|-------------------|
| Hardness, Shore A              | 87                                      | 87                                     |                   |
| Tensile Strength, Yield        | 22.46 MPa                               | 3258 psi                               |                   |
| Elongation at Yield            | 352 %                                   | 352 %                                  |                   |
| 100% Modulus                   | 0.008770 GPa                            | 1.272 ksi                              |                   |
| 200% Modulus                   | 0.01713 GPa                             | 2.484 ksi                              |                   |
| 300% Modulus                   | 0.02237 GPa                             | 3.245 ksi                              |                   |
| Tear Strength                  | 70.5 kN/m                               | 402 pli                                | Die C             |
| Taber Abrasion, mg/1000 Cycles | 0.16                                    | 0.16                                   | H-18, mg loss/rev |
|                                | 61 %                                    | 61 %                                   |                   |
| Compression Set                | @Temperature 70.0 °C,<br>Time 79200 sec | @Temperature 158 °F,<br>Time 22.0 hour |                   |

| Processing Properties | Metric              | English             | Comments |
|-----------------------|---------------------|---------------------|----------|
| Cure Time             | 20.0 min            | 0.333 hour          |          |
|                       | @Temperature 149 °C | @Temperature 300 °F |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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