

Techmer ES HiFill[®] ABS GF60 BK 60% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 60% Filler by Weight Appearance:

Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-ABS-GF60-BK-60-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.62 g/cc	0.0585 lb/in ³	ASTM D792
Water Absorption	0.080 % @Time 86400 sec	0.080 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.00050 cm/cm @Thickness 3.17 mm	0.00050 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	125	125	ASTM D785
Tensile Strength, Yield	121 MPa	17500 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	145 MPa	21000 psi	ASTM D790
Flexural Modulus	12.8 GPa	1850 ksi	ASTM D790
Izod Impact, Notched	0.694 J/cm @Thickness 3.17 mm	1.30 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	3.20 J/cm @Thickness 3.17 mm	6.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	12.6 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	7.00 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	113 $\text{Å}^\circ\text{C}$	235 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	107 $\text{Å}^\circ\text{C}$	225 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

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