

Techmer ES HiFill® PA6/6 GB15 15% Glass Bead Filler

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Bead Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Bead, 15% Filler by Weight Additive: Lubricant Features:

Lubricated Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GB15-15-Glass-Bead-Filler.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ASTM D792
Water Absorption	0.90 % @Time 86400 sec	0.90 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.017 cm/cm @Thickness 3.17 mm	0.017 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength, Yield	75.8 MPa	11000 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	117 MPa	17000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm @Thickness 3.17 mm	0.600 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	2.03 J/cm @Thickness 3.17 mm	3.80 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	59.4 Åµm/m-Å°C	33.0 Åµin/in-Å°F	ASTM D696
Melting Point	255 Å°C	491 Å°F	
Deflection Temperature at 0.46 MPa (66 psi)	232 Å°C	450 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	160 Å°C	320 Å°F	Unannealed; ASTM D648

Flammability: UL 94 Thermal Properties	HB Metric	HB English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257
Dielectric Strength	16.1 kV/mm	410 kV/in	Method A (Short-Time); ASTM D149

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