

Techmer ES HiFill[®] PA6/6 GB40 BK 40% Glass Bead Filler

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Bead Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Bead, 40% Filler by Weight Additive: Lubricant Features:

Lubricated Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GB40-BK-40-Glass-Bead-Filler.php

Physical Properties	Metric	English	Comments
Density	1.47 g/cc	0.0531 lb/in ³	ASTM D792
Water Absorption	0.60 % @Time 86400 sec	0.60 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 cm/cm @Thickness 3.17 mm	0.0050 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	122	122	ASTM D785
Tensile Strength, Yield	125 MPa	18200 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	165 MPa	24000 psi	ASTM D790
Flexural Modulus	10.3 GPa	1500 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 3.17 mm	1.10 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	6.41 J/cm @Thickness 3.17 mm	12.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	19.8 Åµm/m-Å°C	11.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	254 Å°C	490 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	249 Å°C	480 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	19.7 kV/mm	500 kV/in	Method A (Short-Time); ASTM D149

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