

## Techmer ES Plastiblend® ABS 92RK

Category : Polymer , Thermoplastic , ABS Polymer

### Material Notes:

Availability: North America Forms: Pellets Features: General Purpose Processing Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-Plastiblend-ABS-92RK.php](http://www.lookpolymers.com/polymer_Techmer-ES-Plastiblend-ABS-92RK.php)

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in <sup>3</sup>	ASTM D792
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ASTM D955
Melt Flow	4.5 g/10 min @Load 3.80 kg, Temperature 230 °C	4.5 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	103	103	ASTM D785
Tensile Strength at Break	33.8 MPa	4900 psi	ASTM D638
Elongation at Yield	3.5 %	3.5 %	ASTM D638
Flexural Yield Strength	64.8 MPa	9400 psi	ASTM D790
Flexural Modulus	2.28 GPa	330 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm, Temperature -40.0 °C	1.00 ft-lb/in @Thickness 0.125 in, Temperature -40.0 °F	ASTM D256
	1.01 J/cm @Thickness 3.17 mm, Temperature 0.000 °C	1.90 ft-lb/in @Thickness 0.125 in, Temperature 32.0 °F	ASTM D256
	2.99 J/cm @Thickness 3.17 mm, Temperature 22.8 °C	5.60 ft-lb/in @Thickness 0.125 in, Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	104 °C	219 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	77.8 °C	172 °F	Unannealed; ASTM D648

Thermal Properties

Metric

English

Comments

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China