

Teknor Apex Monprene® MP-1848K Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Vinyl (PVC) , PVC, Wire and Cable Grade

Material Notes:

Uses: Wire and Cable Applications Forms: Pellets Processing Method: Extrusion; Injection Molding Injection Notes: Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150Â°F (65Â°C); Injection Rate: Fast Extrusion Notes: Screw Speed: 30 to 100 rpm Information Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Monprene-MP-1848K-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.02 g/cc	1.02 g/cc	ASTM D792
Melt Flow	4.00 g/10 min	4.00 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 230 Â°C	@Load 4.76 lb, Temperature 446 Â°F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	85	85	ASTM D2240
Tensile Strength at Break	12.0 MPa	1740 psi	ASTM D412
Tensile Stress	4.69 MPa	680 psi	ASTM D412
	@Strain 50.0 %	@Strain 50.0 %	
Elongation at Break	5.10 MPa	740 psi	ASTM D412
	@Strain 100 %	@Strain 100 %	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	182 - 232 Â°C	360 - 450 Â°F	
Middle Barrel Temperature	188 - 238 Â°C	370 - 460 Â°F	
Front Barrel Temperature	193 - 243 Â°C	380 - 470 Â°F	
Nozzle Temperature	199 - 249 Â°C	390 - 480 Â°F	
Zone 1	182 - 232 Â°C	360 - 450 Â°F	
Zone 2	188 - 238 Â°C	370 - 460 Â°F	
Zone 3	193 - 243 Â°C	380 - 470 Â°F	
Zone 5	199 - 249 Â°C	390 - 480 Â°F	

Processing Properties	Metric	English	Comments
Melt Temperature	199 - 249 Â°C	390 - 480 Â°F	Processing Temperature
Mold Temperature	35.0 - 48.9 Â°C	95.0 - 120 Â°F	
Injection Pressure	1.38 - 5.52 MPa	200 - 800 psi	
Back Pressure	0.172 - 0.689 MPa	25.0 - 100 psi	
Cushion	0.381 - 2.54 cm	0.150 - 1.00 in	
Screw Speed	50 - 100 rpm	50 - 100 rpm	

Descriptive Properties	Value	Comments
Appearance	Opaque	

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