

Teknor Apex Telcar® TL-1477B AUTO UV BLACK 111 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer , TPE

Material Notes:

Uses: Automotive Applications; Automotive Exterior Parts; Automotive Exterior Trim; Automotive Interior Parts; Blow Molding Applications; General Purpose; Grommets; Weatherstripping Automotive Specifications: Ford ESB-M2D246-A2Forms: Pellets Processing Method: Extrusion; Injection Molding Injection Notes: Injection Rate: Moderate-Fast Extrusion Notes: Screw Speed: 30 to 100 rpmInformation Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Telcar-TL-1477B-AUTO-UV-BLACK-111-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.902 g/cc	0.902 g/cc	ASTM D792
Linear Mold Shrinkage	0.010 cm/cm	0.010 in/in	ASTM D955
Linear Mold Shrinkage, Transverse	0.010 cm/cm	0.010 in/in	ASTM D955
Melt Flow	5.00 g/10 min @Load 2.16 kg, Temperature 230 °C	5.00 g/10 min @Load 4.76 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	39	39	10 seconds; ASTM D2240
	43	43	1 second; ASTM D2240
Tensile Strength at Break	14.3 MPa	2070 psi	20 in/min at 23°F; ASTM D412
Elongation at Break	600 %	600 %	ASTM D412
Flexural Modulus	0.260 GPa	37.7 ksi	ASTM D790
Tear Strength	71.9 kN/m	410 pli	ASTM D624

Thermal Properties	Metric	English	Comments
Brittleness Temperature	<= -60.0 °C	<= -76.0 °F	ASTM D746

Electrical Properties	Metric	English	Comments
Surface Resistance	3.00e+6 ohm	3.00e+6 ohm	ASTM D257

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	171 - 193 °C	340 - 380 °F	

Processing Properties	Metric	English	Comments
Front Barrel Temperature	182 - 204 °C	360 - 400 °F	
Nozzle Temperature	188 - 210 °C	370 - 410 °F	
Zone 1	166 - 188 °C	330 - 370 °F	
Zone 2	171 - 193 °C	340 - 380 °F	
Zone 3	177 - 199 °C	350 - 390 °F	
Zone 5	182 - 204 °C	360 - 400 °F	
Die Temperature	190 - 210 °C	374 - 410 °F	
Melt Temperature	188 - 210 °C	370 - 410 °F	Processing Temperature
Mold Temperature	25.0 - 65.6 °C	77.0 - 150 °F	
Injection Pressure	1.38 - 6.89 MPa	200 - 1000 psi	
Back Pressure	0.172 - 0.345 MPa	25.0 - 50.0 psi	
Cushion	0.381 - 2.54 cm	0.150 - 1.00 in	
Screw Speed	50 - 100 rpm	50 - 100 rpm	

Descriptive Properties	Value	Comments
Appearance	Opaque	

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