

## Tisan TISAKRIL® 30% Glass Fiber Reinforced ABS

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 30% Glass Fiber Filled

### Material Notes:

TISAKRIL has a wide area of application in automotive, electronics, computer, construction, and furniture industries. General Specifications include: High surface luminosity, Easy processability, Dimensional stability, Insulation, Low weight, High toughness, Low moisture absorption, High chemical resistance. Glass fiber reinforced TISAKRIL increases mechanical resistance, surface hardness, melting point and specific gravity, while simultaneously reducing mold shrinkage. Calcite, talc, glass ball and other fillers may be used for reinforcement of TISAKRIL apart from glass fiber. It has excellent chemical resistance to weak acids, weak alkalis, and strong alkalis. It has good resistance against strong acids. It has weak chemical resistance against organic solvents, alcohols, hydrocarbons, and engine fuels.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Tisan-TISAKRIL-30-Glass-Fiber-Reinforced-ABS.php](http://www.lookpolymers.com/polymer_Tisan-TISAKRIL-30-Glass-Fiber-Reinforced-ABS.php)

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.0010 cm/cm	0.0010 in/in	
Ash	30 %	30 %	ISO 3451

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	ISO 527-2
Tensile Strength, Yield	75.0 MPa	10900 psi	ISO 527-2
Elongation at Break	4.3 %	4.3 %	ISO 527-2
Elongation at Yield	4.5 %	4.5 %	ISO 527-2
Modulus of Elasticity	5.50 GPa	798 ksi	ISO 527-2
Izod Impact, Notched (ISO)	6.00 kJ/m <sup>2</sup>	2.86 ft-lb/in <sup>2</sup>	ISO 180

Thermal Properties	Metric	English	Comments
Melting Point	165 °C	329 °F	
Vicat Softening Point	115 °C	239 °F	ISO 306
Heat Distortion Temperature	105 °C	221 °F	ISO 75-2
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	60695-2-10

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
<b>Processing Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Feed Temperature	60.0 °C	140 °F	
Rear Barrel Temperature	190 - 210 °C	374 - 410 °F	Aft-1. Region Temperature
Middle Barrel Temperature	190 - 210 °C	374 - 410 °F	Mid-2. Region Temperature
Front Barrel Temperature	190 - 210 °C	374 - 410 °F	Pre-3. Region Temperature
Nozzle Temperature	200 °C	392 °F	
Melt Temperature	160 - 180 °C	320 - 356 °F	
Drying Temperature	80.0 °C	176 °F	Predrying Temperature
Dry Time	2 - 3 hour	2 - 3 hour	Predrying Time
Moisture Content	0.10 %	0.10 %	ISO 62

Descriptive Properties	Value	Comments
Block Temperature	45°C	

## Contact Songhan Plastic Technology Co.,Ltd.

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