

Tisan TISLAMID® 66 UNR Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced

Material Notes:

TISLAMID has a wide area of application in electric/electronic, automotive, durable goods and telecommunications industries. It demonstrates characteristics such as Excellent chemical resistance Electric isolation Easy processability High mechanical resistance Excellent flame retardance High moisture absorption Excellent temperature resistance High performance / affordable price Abrasion resistance TISLAMID has an excellent resistance to weak alkalis and organic solvents. It has a good resistance to weak acids, alcohols, hydrocarbons, and engine fuels. It has a medium resistance to strong alkalis and a weak resistance to strong acids.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tisan-TISLAMID-66-UNR-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	82	82	ISO 868
Tensile Strength at Break	70.0 MPa	10200 psi	ISO 527-2
Tensile Strength, Yield	75.0 MPa	10900 psi	ISO 527-2
Elongation at Break	3.5 %	3.5 %	ISO 527-2
Elongation at Yield	3.5 %	3.5 %	ISO 527-2
Modulus of Elasticity	2.40 GPa	348 ksi	ISO 527-2
Izod Impact, Notched (ISO)	6.00 kJ/m ²	2.86 ft-lb/in ²	ISO 180

Thermal Properties	Metric	English	Comments
Melting Point	260 - 265 °C	500 - 509 °F	
Vicat Softening Point	240 °C	464 °F	ISO 306
Heat Distortion Temperature	225 °C	437 °F	ISO 75-2
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	60695-2-10

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	600 V	600 V	TS EN 60112

Electrical Properties	Metric	English	Comments
Processing Properties	Metric	English	Comments
Feed Temperature	70.0 - 90.0 °C	158 - 194 °F	
Rear Barrel Temperature	260 - 280 °C	500 - 536 °F	Aft-1. Region Temperature
Middle Barrel Temperature	260 - 280 °C	500 - 536 °F	Mid-2. Region Temperature
Front Barrel Temperature	260 - 280 °C	500 - 536 °F	Pre-3. Region Temperature
Nozzle Temperature	250 - 270 °C	482 - 518 °F	
Melt Temperature	260 - 290 °C	500 - 554 °F	
Drying Temperature	90.0 - 100 °C	194 - 212 °F	Predrying Temperature
Dry Time	3 - 4 hour	3 - 4 hour	Predrying Time
Moisture Content	2.5 %	2.5 %	ISO 62

Descriptive Properties	Value	Comments
Block Temperature	75-85°C	

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