

## Tisan TISOPLen® 20% Calcite Filled Heat Stabilized Homopolymer Polypropylene

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 20% Calcium Carbonate (CaCO3) Filler

### Material Notes:

TISOPLen has a wide area of application in furniture, durable goods, household appliances, electrics/electronics, and telecommunication industries. General specifications include Low density, Low moisture intake, High impact resistance, Excellent chemical resistance, Electrical isolation, High performance/affordable price, Easy processability. Mineral filled TISOPLen compounds have a long lasting thermal-dimensional stability, increased mechanical and hardness characteristics, decreased mold shrinkage and improved surface appearance. Glass fiber reinforcement will impart high tensile strength and impact resistance and yield improvements in thermal characteristics of TISOPLen products. Excellent resistance to weak acids, weak alkalis, and strong alkalis. Good resistance to strong acids and alcohols. Medium resistance to hydrocarbons and engine fuels. Weak resistance to organic solvents.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Tisan-TISOPLen-20-Calcite-Filled-Heat-Stabilized-Homopolymer-Polypropylene.php](http://www.lookpolymers.com/polymer_Tisan-TISOPLen-20-Calcite-Filled-Heat-Stabilized-Homopolymer-Polypropylene.php)

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.011 cm/cm	0.011 in/in	
Melt Flow	18 g/10 min	18 g/10 min	ISO 1133
Ash	20 %	20 %	ISO 3451

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	68	68	ISO 868
Tensile Strength at Break	20.0 MPa	2900 psi	ISO 527-2
Tensile Strength, Yield	26.0 MPa	3770 psi	ISO 527-2
Elongation at Break	5.0 %	5.0 %	ISO 527-2
Elongation at Yield	6.0 %	6.0 %	ISO 527-2
Modulus of Elasticity	1.55 GPa	225 ksi	ISO 527-2
Izod Impact, Notched (ISO)	4.00 kJ/m <sup>2</sup>	1.90 ft-lb/in <sup>2</sup>	ISO 180

Thermal Properties	Metric	English	Comments
Melting Point	165 °C	329 °F	
Vicat Softening Point	118 °C	244 °F	ISO 306
Heat Distortion Temperature	123 °C	253 °F	ISO 75-2

Thermal Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
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Comparative Tracking Index	600 V	600 V	TS EN 60112
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Processing Properties	Metric	English	Comments
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Feed Temperature	70.0 °C	158 °F	
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Rear Barrel Temperature	190 - 210 °C	374 - 410 °F	Aft-1. Region Temperature
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Middle Barrel Temperature	190 - 210 °C	374 - 410 °F	Mid-2. Region Temperature
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Front Barrel Temperature	190 - 210 °C	374 - 410 °F	Pre-3. Region Temperature
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Nozzle Temperature	200 °C	392 °F	
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Melt Temperature	170 - 190 °C	338 - 374 °F	
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Drying Temperature	80.0 °C	176 °F	Predrying Temperature
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Dry Time	1 hour	1 hour	Predrying Time
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Moisture Content	0.010 %	0.010 %	ISO 62
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Descriptive Properties	Value	Comments
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Block Temperature	45°C	
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## Contact Songhan Plastic Technology Co.,Ltd.

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