

Total PPH 3825WZ Polypropylene, Injection Molding Grade

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene, Molded

Material Notes:

Easy flow injection molding homopolymerNucleation - FINA 3825WZ is engineered with nucleation to provide fast cycle time and improve contact clarity in thin wall multi-cavity molds. Antistat - FINA 3825WZ contains an antistat that will help protect molded parts from dust accumulation. FDA - FINA 3825WZ complies with all applicable FDA regulations for food contact applications. Recommended Applications - FINA 3825WZ is recommended for large thin wall parts, caps, and closures. Processing - FINA 3825WZ resin processes on conventional injection molding equipment with typical melt temperatures of 390-450°F (200-232°C) Data provided by the manufacturer, Total Petrochemicals acquired former Fina and Atofina plastics product lines.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Total-PPH-3825WZ-Polypropylene-Injection-Molding-Grade.php

Physical Properties	Metric	English	Comments
Density	0.905 g/cc	0.0327 lb/in³	ASTM D1505
Melt Flow	30 g/10 min	30 g/10 min	ASTM D1238L

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	107	107	ASTM D288A
Tensile Strength, Ultimate	37.9 MPa	5500 psi	ASTM D638
Elongation at Break	6.0 %	6.0 %	ASTM D638
Modulus of Elasticity	1.725 GPa	250.2 ksi	ASTM D638
Flexural Modulus	1.655 GPa	240.0 ksi	ASTM D790
Izod Impact, Notched	0.214 J/cm	0.401 ft-lb/in	ASTM D256A
Izod Impact, Unnotched	8.55 J/cm	16.0 ft-lb/in	ASTM D256A

Thermal Properties	Metric	English	Comments
Melting Point	165 °C	329 °F	DSC
Deflection Temperature at 0.46 MPa (66 psi)	127 °C	261 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 232 °C	392 - 450 °F	Injection

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