

Toyobo VYLOPET® EMC355 Injection Molding Polyester Resin, Glass Reinforced

Category : Polymer , Thermoplastic , Polyester, TP , Polyethylene Terephthalate (PET)

Material Notes:

Applications: Housings Brackets Gear cases Features: High Rigidity Glass fiber reinforcement Information provided by Toyobo.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Toyobo-VYLOPET-EMC355-Injection-Molding-Polyester-Resin-Glass-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.81 g/cc	0.0654 lb/in ³	ASTM D792
Water Absorption	0.050 %	0.050 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0030 cm/cm	0.0030 in/in	MD
Linear Mold Shrinkage, Transverse	0.0090 cm/cm	0.0090 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	95	95	ASTM D785
Tensile Strength at Break	185 MPa	26800 psi	ASTM D638
Elongation at Break	1.5 %	1.5 %	ASTM D638
Flexural Strength	280 MPa	40600 psi	ASTM D790
Flexural Modulus	18.0 GPa	2610 ksi	ASTM D790
Izod Impact, Notched	1.00 J/cm	1.87 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	20.0 µm/m-°C	11.1 µin/in-°F	ASTM D696
	@Temperature 20.0 °C	@Temperature 68.0 °F	
Melting Point	255 °C	491 °F	By DSC
Maximum Service Temperature, Air	130 °C	266 °F	Thermal index; ASTM UL746B
	225 °C	437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	245 °C	473 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	235 °C	455 °F	ASTM D648
Flammability, UL94			

Thermal Properties	HB Metric	HB English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	25.0 kV/mm @Thickness 2.00 mm	635 kV/in @Thickness 0.0787 in	ASTM D149
Arc Resistance	130 sec	130 sec	Tungsten electrode; ASTM D495
Comparative Tracking Index	175 - 249 V	175 - 249 V	IEC Pub1.112, class 3; IEC Method
Processing Properties	Metric	English	Comments
Melt Temperature	255 - 270 °C	491 - 518 °F	
Mold Temperature	90.0 - 120 °C	194 - 248 °F	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China