

Toyobo Vylopet® EMC430 PET/PBT Blend

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polyethylene Terephthalate (PET)

Material Notes:

Key Feature: HB UL-94 Class Applications: general and high rigidity components PET/PBT blends suggested for glossy surfaces. General features of Vylopet® include heat resistance, good mechanical properties, high dielectric strength and tracking resistance, chemical & weather resistance, and processability. Information provided by Toyobo Co., Ltd

Order this product through the following link:

http://www.lookpolymers.com/polymer_Toyobo-Vylopet-EMC430-PETPBT-Blend.php

Physical Properties	Metric	English	Comments
Density	1.55 g/cc	0.0560 lb/in ³	ASTM D792
Water Absorption	0.050 %	0.050 %	ASTM D570
Linear Mold Shrinkage	0.0030 cm/cm	0.0030 in/in	
Linear Mold Shrinkage, Transverse	0.010 cm/cm	0.010 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	95	95	ASTM D785
Tensile Strength, Ultimate	118 MPa	17100 psi	ASTM D638
Elongation at Break	2.4 %	2.4 %	ASTM D638
Flexural Yield Strength	177 MPa	25700 psi	ASTM D790
Flexural Modulus	8.30 GPa	1200 ksi	ASTM D790
Compressive Yield Strength	98.0 MPa	14200 psi	ASTM D695
Izod Impact, Notched	1.60 J/cm	3.00 ft-lb/in	ASTM D256
Taber Abrasion, mg/1000 Cycles	30	30	ASTM D1044

Thermal Properties	Metric	English	Comments
Melting Point	255 °C	491 °F	DSC
Deflection Temperature at 0.46 MPa (66 psi)	225 °C	437 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	25.0 kV/mm @Thickness 2.00 mm	635 kV/in @Thickness 0.0787 in	ASTM D149
Arc Resistance	122 sec	122 sec	ASTM D495
Comparative Tracking Index	260 V	260 V	IEC test

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