

Wellman Wellamid® GF33-66 XE-BKDX9 33% Glass Fiber Reinforced Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

Material Notes:

Description: Glass Fiber Reinforced Nylon 66 Information provided by Wellman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Wellman-Wellamid-GF33-66-XE-BKDX9-33-Glass-Fiber-Reinforced-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.39 g/cc	0.0502 lb/in ³	ISO 1183-87
Filler Content	33 %	33 %	
Linear Mold Shrinkage, Flow	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	ISO DIS 294-4
Linear Mold Shrinkage, Transverse	0.0090 - 0.013 cm/cm	0.0090 - 0.013 in/in	ISO DIS 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	160 MPa	23200 psi	ISO 527-93
Elongation at Break	2.0 %	2.0 %	ISO 527-93
Flexural Strength	230 MPa	33400 psi	ISO 178-93
Flexural Modulus	8.80 GPa	1280 ksi	ISO 178-93
Izod Impact, Notched (ISO)	8.00 kJ/m ²	3.81 ft-lb/in ²	ISO 180-93

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	245 °C	473 °F	ISO 75-93

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