

3M Dyneon™ FE 5622Q Fluoroelastomer

Category : Polymer , Thermoset , Fluoropolymer, TS , Rubber or Thermoset Elastomer (TSE)

Material Notes:

3M™ Dyneon™ Fluoroelastomer FE 5622Q can be compounded using standard water cooled internal mixers or two-roll mills with standard fillers and ingredients utilized in typical fluoroelastomer formulations. The “dry” ingredients should be blended before adding to the masticated gum. For best results, Dyneon FE 5622Q should be banded on the mill several minutes prior to adding the blended dry ingredients. Once mixed, the compounded stocks have good scorch resistance and storage stability.Composition: Di-polymer of vinylidene fluoride and hexafluoropropyleneTargeted for bonded shaft seal applicationsImproved scorch resistance at high molding temperaturesProcess targets: injection and transfer moldingExcellent mold releaseProprietary incorporated cure technologyClean runningInformation provided by Dyneon, A 3M Company

Order this product through the following link:
http://www.lookpolymers.com/polymer_3M-Dyneon-FE-5622Q-Fluoroelastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.80 g/cc	1.80 g/cc	
Mooney Viscosity	22 @Temperature 121 °C	22 @Temperature 250 °F	ML1+10

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	74	74	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C; ASTM D2240
Tensile Strength at Break	16.2 MPa	2350 psi	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
Elongation at Break	250 %	250 %	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
100% Modulus	0.00483 GPa	0.700 ksi	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
Compression Set	18 %	18 %	Aged 70 hours @ 200°C

Thermal Properties	Metric	English	Comments
Transformation Temperature	-18.0 °C	-0.400 °F	TR10; ASTM D1329

Component Elements Properties	Metric	English	Comments
Fluorine, F	65.9 %	65.9 %	

Descriptive Properties	Value	Comments
Color	Opaque Off-White	

ML, Maximum Torque Descriptive Properties	15 inch-lb Value	100 cpm, 0.5° Arc, 6 Minutes @ 177°C Comments
ML, Minimum Torque	0.7 inch-lb	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
Solubility	Ketones and Esters	
t`50, Time to 50% cure	2.2 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
t`90 - Time to 90% cure	3.7 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
ts2 - Time to 2 in-lb rise from min	1.7 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C

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