

3M Scotch-Weld™ 3789 Hot Melt Adhesive

Category : Polymer , Adhesive

Material Notes:

High performance for plastics; Impact resistant; Bonds vinyl and wood and Good fuel and oil resistanceInformation provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-3789-Hot-Melt-Adhesive.php

Physical Properties	Metric	English	Comments
pH	8.4 - 9.0	8.4 - 9.0	
Brookfield Viscosity	5200 cP	5200 cP	
	@Temperature 191 °C	@Temperature 375 °F	

Mechanical Properties	Metric	English	Comments
Shear Strength	3.93 MPa	570 psi	On Douglas Fir
Peel Strength	2.80 kN/m	16.0 pli	on canvas

Thermal Properties	Metric	English	Comments
Flammability, UL94	V-2	V-2	
Ring & Ball Softening Point	132 °C	270 °F	ASTM E28-99

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