

## 3M Scotch-Weld™ DP8805NS Low Odor Acrylic Adhesives

Category: Polymer, Adhesive

## **Material Notes:**

3M™ Scotch-Weld™ Low Odor Acrylic Adhesives are high performance, two-part acrylic adhesives with lower odor than most acrylic adhesives. These toughened products offer excellent shear, peel, and impact performance. They provide improved adhesion to many plastics and metals, including those with slightly oily surfaces. These durable products feature an exceptionally fast rate of strength build, providing structural strength in minutes.Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer\_3M-Scotch-Weld-DP8805NS-Low-Odor-Acrylic-Adhesives.php

| Physical Properties | Metric    | English                   | Comments    |
|---------------------|-----------|---------------------------|-------------|
| Density             | 1.08 g/cc | 0.0390 lb/in³             | Accelerator |
|                     | 1.13 g/cc | 0.0408 lb/in <sup>3</sup> | Base        |
| Viscosity           | 25000 cP  | 25000 cP                  | Accelerator |
|                     | 80000 cP  | 80000 cP                  | Base        |

| Mechanical Properties | Metric   | English  | Comments   |
|-----------------------|----------|----------|--|
| Shear Strength        | 4.14 MPa | 600 psi  | Overlap, Polycarbonate,<br>Adhesive/Cohesive Failure |
|                       | 7.58 MPa | 1100 psi | Overlap, Acrylic, Substrate Failure                  |
|                       | 8.96 MPa | 1300 psi | Overlap, ABS, Substrate Failure                      |
|                       | 12.4 MPa | 1800 psi | Overlap, PVC, Substrate Failure                      |
|                       | 24.1 MPa | 3500 psi | Overlap, Aluminum, Cohesive Failure                  |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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