

A. Schulman ComAlloy Hiloy® 222 ABS, Glass Reinforced, UL

Category : Polymer , Thermoplastic , ABS Polymer

Material Notes:

Data provided by the manufacturer, ComAlloy International Company. 20% Glass Reinforced. The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Hiloy-222-ABS-Glass-Reinforced-UL.php

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/in ³	
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	106	106	ASTM D785
Tensile Strength, Ultimate	74.0 MPa	10700 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	103 MPa	14900 psi	ASTM D790
Flexural Modulus	5.00 GPa	725 ksi	ASTM D790
Izod Impact, Notched	0.640 J/cm	1.20 ft-lb/in	ASTM D256
Izod Impact, Unnotched	2.35 J/cm	4.40 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	102 °C	216 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	94.0 °C	201 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	235 - 266 °C	455 - 511 °F	

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