

A. Schulman ComAlloy Hiloy® 617 Nylon 6, Glass/Mineral Reinforced, UL

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Glass/Mineral Reinforced

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.55% Glass/Mineral Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Hiloy-617-Nylon-6-GlassMineral-Reinforced-UL.php

Physical Properties	Metric	English	Comments
Density	1.67 g/cc	0.0603 lb/in ³	
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	116	116	ASTM D785
Tensile Strength, Ultimate	143 MPa	20700 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	179 MPa	26000 psi	ASTM D790
Flexural Modulus	11.4 GPa	1650 ksi	ASTM D790
Izod Impact, Notched	0.590 J/cm	1.11 ft-lb/in	ASTM D256
Izod Impact, Unnotched	4.48 J/cm	8.39 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	205 - 225 °C	401 - 437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	221 °C	430 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	203 °C	397 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	260 - 271 °C	500 - 520 °F	

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