

A. Schulman ComAlloy Hiloy® 622 Nylon 6/6, Glass Reinforced, UL

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.20% Glass Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Hiloy-622-Nylon-66-Glass-Reinforced-UL.php

Physical Properties	Metric	English	Comments
Density	1.28 g/cc	0.0462 lb/in ³	
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Ultimate	125 MPa	18100 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	208 MPa	30200 psi	ASTM D790
Flexural Modulus	6.50 GPa	943 ksi	ASTM D790
Izod Impact, Notched	0.370 J/cm	0.693 ft-lb/in	ASTM D256
Izod Impact, Unnotched	3.90 J/cm	7.31 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	255 - 275 °C	491 - 527 °F	
Deflection Temperature at 0.46 MPa (66 psi)	258 °C	496 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	243 °C	469 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	271 - 285 °C	520 - 545 °F	

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