

A. Schulman ComAlloy Hiloy® 628 Nylon 6/6, Mineral Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.30% Mineral Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Hiloy-628-Nylon-66-Mineral-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.39 g/cc	0.0502 lb/in ³	
Linear Mold Shrinkage	0.0080 cm/cm	0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Ultimate	82.0 MPa	11900 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	134 MPa	19400 psi	ASTM D790
Flexural Modulus	6.00 GPa	870 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm	0.599 ft-lb/in	ASTM D256
Izod Impact, Unnotched	2.14 J/cm	4.01 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	255 - 275 °C	491 - 527 °F	
Deflection Temperature at 0.46 MPa (66 psi)	251 °C	484 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	105 °C	221 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	291 - 302 °C	556 - 576 °F	

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