

A. Schulman ComAlloy Voloy® 462 Glass/Mineral Reinforced, PBT Alloy, Flame Retardant, UL

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Glass + Mineral Filled

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.35% Glass/Mineral Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Voloy-462-GlassMineral-Reinforced-PBT-Alloy-Flame-Retardant-UL.php

Physical Properties	Metric	English	Comments
Density	1.63 g/cc	0.0589 lb/in ³	
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength, Ultimate	101 MPa	14600 psi	ASTM D638
Elongation at Break	6.6 %	6.6 %	ASTM D638
Flexural Strength	149 MPa	21600 psi	ASTM D790
Flexural Modulus	8.70 GPa	1260 ksi	ASTM D790
Izod Impact, Notched	0.590 J/cm	1.11 ft-lb/in	ASTM D256
Izod Impact, Unnotched	4.86 J/cm	9.10 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	258 - 268 °C	496 - 514 °F	
Deflection Temperature at 0.46 MPa (66 psi)	202 °C	396 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	147 °C	297 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	235 - 249 °C	455 - 480 °F	

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