

A. Schulman ComAlloy Voloy® 612 Nylon 6, Glass Fiber/Bead Reinforced, Flame Retardant, UL

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.30% Glass Fiber/Bead Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Voloy-612-Nylon-6-Glass-FiberBead-Reinforced-Flame-Retardant-UL.php

Physical Properties	Metric	English	Comments
Density	1.56 g/cc	0.0564 lb/in ³	
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Ultimate	94.0 MPa	13600 psi	ASTM D638
Elongation at Break	3.4 %	3.4 %	ASTM D638
Flexural Strength	144 MPa	20900 psi	ASTM D790
Flexural Modulus	7.40 GPa	1070 ksi	ASTM D790
Izod Impact, Notched	0.480 J/cm	0.899 ft-lb/in	ASTM D256
Izod Impact, Unnotched	2.46 J/cm	4.61 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	205 - 225 °C	401 - 437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	192 °C	378 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	175 °C	347 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	260 - 271 °C	500 - 520 °F	

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