

A. Schulman SCHULADUR® A GB20 20% Glass Bead Reinforced PBT

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Glass Bead Filled

Material Notes:

Information provided by A. Schulman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-SCHULADUR-A-GB20-20-Glass-Bead-Reinforced-PBT.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.45 g/cc	1.45 g/cc	ASTM D792
Linear Mold Shrinkage	0.018 cm/cm	0.018 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	48.3 MPa	7000 psi	ASTM D638
Elongation at Break	3.2 %	3.2 %	ASTM D638
Flexural Strength	86.2 MPa	12500 psi	ASTM D790
Flexural Modulus	3.45 GPa	500 ksi	ASTM D790
Izod Impact, Notched	0.427 J/cm	0.800 ft-lb/in	ASTM D256
Izod Impact, Unnotched	2.67 J/cm	5.00 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	ASTM D3418
Deflection Temperature at 0.46 MPa (66 psi)	177 °C	350 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	110 °C	230 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 260 °C	482 - 500 °F	
Mold Temperature	30.0 - 65.6 °C	86.0 - 150 °F	
Drying Temperature	130 °C	266 °F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

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