

A. Schulman SCHULAMID® 66 MV3HI High Impact Nylon 6/6

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

Material Notes:

Information provided by A. Schulman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-SCHULAMID-66-MV3HI-High-Impact-Nylon-66.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.07 g/cc	1.07 g/cc	ASTM D792
Linear Mold Shrinkage	0.013 cm/cm @Thickness 3.175 mm	0.013 in/in @Thickness 0.1250 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	49.6 MPa	7200 psi	ASTM D638
Elongation at Break	48 %	48 %	ASTM D638
Flexural Strength	71.0 MPa	10300 psi	ASTM D790
Flexural Modulus	2.00 GPa	290 ksi	ASTM D790
Izod Impact, Notched	8.86 J/cm	16.6 ft-lb/in	ASTM D256
Izod Impact, Unnotched	NB	NB	ASTM D4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	176 °C	349 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	ASTM D648
Flammability, UL94	HB	HB	

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 305 °C	536 - 581 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Drying Temperature	79.4 °C	175 °F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China