

AdvanSource Biomaterials ChronoFlex® AL 65D Biodurable Medical Grade Polyurethane

Category: Polymer, Thermoplastic, Elastomer, TPE, Polycarbonate (PC), Polyurethane, TP, Polycarbonate-Urethane

Material Notes:

ChronoFlex® AL is a family of premium polycarbonate aliphatic biodurable thermoplastic polyurethane elastomers developed by AdvanSource Biomaterials Corporation. ChronoFlex® AL medical-grade elastomers are manufactured under strict GMP conditions specifically synthesized to overcome the in vivo formation of stress-induced microfissures. Surface microfissuring is a major weakness of present polyurethane elastomers which may lead to catastrophic failures in long-term implanted devices. This makes ChronoFlex® AL an excellent material choice for medical device applications requiring long term durability.Information provided by AdvanSource Biomaterials Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_AdvanSource-Biomaterials-ChronoFlex-AL-65D-Biodurable-Medical-Grade-Polyurethane.php

| Mechanical Properties | Metric | English | Comments |
|----------------------------|------------|----------|----------|
| Hardness, Shore D | 65 | 65 | |
| Tensile Strength, Ultimate | 62.1 MPa | 9000 psi | |
| Elongation at Break | 300 % | 300 % | |
| 100% Modulus | 0.0221 GPa | 3.20 ksi | |

| Processing Properties | Metric | English | Comments |
|-----------------------|----------------|--------------|-----------------------------------|
| Zone 1 | 199 °C | 390 °F | |
| Zone 2 | 210 °C | 410 °F | |
| Zone 3 | 213 °C | 415 °F | |
| Die Temperature | 213 °C | 415 °F | |
| Melt Temperature | 221 °C | 430 °F | |
| Drying Temperature | 71.1 - 85.0 °C | 160 - 185 °F | or lower with overnight predrying |
| Dry Time | 3 - 4 hour | 3 - 4 hour | |
| Moisture Content | <= 0.10 % | <= 0.10 % | |
| Dew Point | -40.0 °C | -40.0 °F | |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Appearance | Clear | |



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