

Alcoa KAMA 4200 RPET (discontinued **)

Category: Polymer, Thermoplastic, Polyester, TP, Polyethylene Terephthalate (PET)

Material Notes:

CapabilitiesGauge: .007" to .050" (178 to 1270µm)Width: 12" to 48" (305 to 1219mm)Core size: 6" standard, 3" and 8" availableRoll O.D.: 29" standard, available up to 40"Up to 100% recycled contentClear, tinted, and custom colors availableSilicone coating available4 strategic manufacturing locationsPropertiesEconomical alternative for clear packagingGood clarity and impact strength100% recyclableInformation provided by Alcoa Kama Co.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Alcoa-KAMA-4200-RPET-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
|-----------------------|---------------------|---------------------|---------------------------------|
| Specific Gravity | 1.33 g/cc | 1.33 g/cc | |
| Viscosity Measurement | >= 0.66 | >= 0.66 | Intrinsic Viscosity; ASTM D3835 |
| Thickness | 178 - 1270 microns | 7.00 - 50.0 mil | |
| Linear Mold Shrinkage | 0.020 - 0.050 cm/cm | 0.020 - 0.050 in/in | ASTM D955 |

| Mechanical Properties | Metric | English | Comments |
|-------------------------|-----------------|-----------------|-----------|
| Tensile Strength, Yield | 48.3 - 58.6 MPa | 7000 - 8500 psi | ASTM D638 |
| Elongation at Break | 100 - 200 % | 100 - 200 % | ASTM D638 |
| Flexural Modulus | 2.24 - 2.55 GPa | 325 - 370 ksi | ASTM D790 |

| Thermal Properties | Metric | English | Comments | |
|----------------------------------|----------|---------|----------|--|
| Maximum Service Temperature, Air | 65.6 °C | 150 °F | | |
| Minimum Service Temperature, Air | -12.2 °C | 10.0 °F | | |

| Optical Properties | Metric | English | Comments |
|-----------------------|----------|----------|------------|
| Haze | <= 4.0 % | <= 4.0 % | ASTM D1003 |
| Transmission, Visible | >= 85 % | >= 85 % | ASTM D1003 |

| Processing Properties | Metric | English | Comments |
|------------------------|--------------|--------------|--------------------|
| Processing Temperature | 121 - 154 °C | 250 - 310 °F | Thermoforming Temp |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Clarity, % | >97 | |



| Descriptive Properties | Value o Excellent Comments |
|------------------------------------|----------------------------|
| Resistance to Alcohols | Good to Excellent |
| Resistance to Alkalis | Fair to Good |
| Resistance to Fat, Grease, and Oil | Good to Excellent |
| Resistance to Hydrocarbon Solvents | Good to Excellent |
| Resistance to Strong Oxidizers | Good to Excellent |
| Yield, in²/lb/mil | 20810 |

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