

Alliance Polymers Zythane™ 4060D Thermoplastic Polyurethane Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyurethane TPE

Material Notes:

Zythane™ 4060D is a polycaprolactone-based TPU specifically formulated for injection molding applications .It exhibits excellent low compression set, abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form. Availability: North AmericaFeatures: Fuel Resistant, Good Toughness, Oil Resistant, Hydrolytically Stable, Solvent Resistant, Good Abrasion Resistance Appearance: ColorlessForms: PelletsProcessing Method: Injection MoldingInformation provided by Alliance Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_Alliance-Polymers-Zythane-4060D-Thermoplastic-Polyurethane-Elastomer.php

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in³	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	60	60	ASTM D2240
Tensile Strength at Break	55.0 MPa	7980 psi	ASTM D412
Tensile Stress	16.0 MPa	2320 psi	ASTM D412
	@Strain 100 %	@Strain 100 %	
	27.0 MPa	3920 psi	ASTM D412
	@Strain 300 %	@Strain 300 %	
Elongation at Break	420 %	420 %	ASTM D412
Tear Strength	140 kN/m	799 pli	Die C; ASTM D412
Taber Abrasion, mg/1000 Cycles	45	45	ASTM D1044
Abrasion	50	50	mm³; DIN 53516
Compression Set	38 %	38 %	ASTM D3995B
	@Temperature 22.8 °C, Time 79200 sec	@Temperature 73.0 °F, Time 22.0 hour	
	48 %	48 %	ASTM D3995B
	@Temperature 70.0 °C, Time 259000 sec	@Temperature 158 °F, Time 72.0 hour	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	147 °C	297 °F	ASTM D1525

Brittleness Temperature Thermal Properties	-8.00 °C Metric	17.6 °F English	ASTM D746 Comments
Flammability, UL94	HB	HB	
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Processing Properties	Metric	English	Comments
Processing Temperature	215 - 225 °C	419 - 437 °F	Injection
Rear Barrel Temperature	200 °C	392 °F	Injection
Middle Barrel Temperature	210 °C	410 °F	Injection
Front Barrel Temperature	220 °C	428 °F	Injection
Nozzle Temperature	215 - 225 °C	419 - 437 °F	Injection
Mold Temperature	25.0 - 60.0 °C	77.0 - 140 °F	Injection
Injection Velocity	>= 10.0 mm/sec	>= 0.394 in/sec	Injection
Drying Temperature	90.0 °C	194 °F	Injection
Dry Time	4.00 hour	4.00 hour	Injection
Back Pressure	0.600 - 1.40 MPa	87.0 - 203 psi	Injection
Clamp Pressure	40.0 - 70.3 MPa	5800 - 10200 psi	Injection
Screw Speed	60 - 200 rpm	60 - 200 rpm	Injection

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