

Arkema Group Pebax® 2533 SD 02 Polyether Block Amide (PEBA)

Category : Polymer , Thermoplastic , Polyether Block Amide (PEBA)

Material Notes:

Polyether block amide PEBAX® 2533 SD 02 is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SD grade is heat and UV stabilized and contains mold release additive. Information provided by Arkema Group

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arkema-Group-Pebax-2533-SD-02-Polyether-Block-Amide-PEBA.php

Physical Properties	Metric	English	Comments
Density	1.00 g/cc	0.0361 lb/in ³	ISO 1183
Water Absorption	1.2 % @Temperature 23.0 °C, Time 86400 sec	1.2 % @Temperature 73.4 °F, Time 24.0 hour	ISO 62
Moisture Absorption at Equilibrium	0.40 % @Temperature 20.0 °C	0.40 % @Temperature 68.0 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0050 cm/cm @Thickness 4.00 mm, Time 86400 sec	0.0050 in/in @Thickness 0.157 in, Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0080 cm/cm @Thickness 4.00 mm, Time 86400 sec	0.0080 in/in @Thickness 0.157 in, Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	27	27	Instantaneous, Conditioned 15 days at 23°C - 50% RH; ISO 868
	22 @Time 15.0 sec	22 @Time 0.00417 hour	Conditioned 15 days at 23°C - 50% RH; ISO 868
Tensile Strength at Break	32.0 MPa	4640 psi	Conditioned 15 days at 23°C - 50% RH; ASTM D638
Elongation at Break	>= 750 %	>= 750 %	Conditioned 15 days at 23°C - 50% RH; ASTM D638
Flexural Modulus	0.0120 GPa	1.74 ksi	Conditioned 15 days at 23°C - 50% RH; ISO178
Charpy Impact Unnotched	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	ISO 179

Mechanical Properties	Metric	English	Comments
Charpy Impact, Notched	@Temperature 23.0 °C	@Temperature 73.4 °F	ISO 179
	NB	NB	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
Melting Point	134 °C	273 °F	ISO 11357
Vicat Softening Point	58.0 °C	136 °F	ISO 306
	@Load 1.02 kg	@Load 2.25 lb	

Processing Properties	Metric	English	Comments
Nozzle Temperature	210 °C	410 °F	Recommended
	180 - 240 °C	356 - 464 °F	
Mold Temperature	10.0 - 30.0 °C	50.0 - 86.0 °F	
Drying Temperature	55.0 - 65.0 °C	131 - 149 °F	
Dry Time	4.00 - 8.00 hour	4.00 - 8.00 hour	

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