

Arlon 28601W015 0.015" (0.381 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Uncured Silicone Rubber Side 2: Uncured Silicone Rubber Product Use: Flexible Heater Insulation Appearance: White silicone gum on fiberglass with polymer release liners This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-28601W015-0015-0381-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	>= 63.5 microns	>= 2.50 mil	Side 1
	>= 63.5 microns	>= 2.50 mil	Side 2
	76.2 microns	3.00 mil	Polyethylene Interleave
	203 microns	8.00 mil	Prime Coated 1523 Fiberglass, Substrate
	343 - 419 microns	13.5 - 16.5 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 300 %	>= 300 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 °C	428 °F	rated per UL card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
	120 min	2.00 hour	

Cure Time Processing Properties	Metric @ Temperature 204 °C	English @ Temperature 400 °F	Recommended Postcure Cycle Comments
	15.0 min	0.250 hour	
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	Recommended Cure Cycle
Shelf Life	6.00 Month	6.00 Month	
	@Temperature 23.9 °C	@Temperature 75.0 °F	From date of manufacture

Descriptive Properties	Value	Comments
Color	White	
Total Product Weight (oz/yd2)	14.7 - 17.7	
Uncoated Fabric Break Strength	200 lb/in	Fill Direction, Substrate Property
	250 lb/in	Warp Direction, Substrate Property

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