

Arlon 51149R015 0.015" (0.381 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Interleave: Polyethylene Layer 2: Uncured Silicone RubberSubstrate: Style 7628 FiberglassLayer 1: Cured Silicone RubberThis data represents typical values for the production material. The data should not be used to write, or in place of, material specificationsInformation provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-51149R015-0015-0381-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	50.8 microns	2.00 mil	Layer 1; Arlon SQA-TMS-003
	76.2 microns	3.00 mil	Interleave
	127 microns	5.00 mil	Layer 2; Arlon SQA-TMS-003
	203 microns	8.00 mil	Substrate; Arlon SQA-TMS-003
	381 microns	15.0 mil	Overall; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	Silicone Property; ASTM D2240
Tensile Strength	5.52 MPa	800 psi	Silicone Property; ASTM D412
Elongation at Break	225 %	225 %	Silicone Property; ASTM D412
Tear Strength	15.8 kN/m	90.0 pli	Die B, Silicone Property; ASTM D624
Peel Strength	1.45 kN/m	8.30 pli	Bond Strength; Arlon-SQA-TMS-011

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	200 °C	392 °F	E54153
UL RTI, Mechanical without Impact	200 °C	392 °F	E54153

Electrical Properties	Metric	English	Comments
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Dielectric Strength Electrical Properties	28.5 kV/mm Metric	725 kV/in English	ASTM D149 Comments
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Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 121 °C	@Pressure 50.0 psi, Temperature 250 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
	Red	Substrate
Total Product Weight (oz/yd2)	15.9	Arlon SQA-TMS-025

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