

Arlon 51586R015E 0.015" (0.381 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone RubberSubstrate: Style 7628 Fiberglass Side 2: Uncured Silicone Rubber Interleave:

Polyethylene This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-51586R015E-0015-0381-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.32 g/cc	0.0477 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	50.8 microns	2.00 mil	Side 1; Arlon SQA-TMS-003
	76.2 microns	3.00 mil	Interleave
	127 microns	5.00 mil	Side 2; Arlon SQA-TMS-003
	203 microns	8.00 mil	Substrate; Arlon SQA-TMS-003
	381 microns	15.0 mil	Overall; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	37	37	Silicone Property; ASTM D2240
Tensile Strength	6.55 MPa	950 psi	Silicone Property; ASTM D412
Elongation at Break	620 %	620 %	Silicone Property; ASTM D412
Tear Strength	26.3 kN/m	150 pli	Silicone Property; ASTM D624
Peel Strength	2.10 kN/m	12.0 pli	Bond Strength; ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	200 °C	392 °F	E 54153
UL RTI, Mechanical without Impact	200 °C	392 °F	E 54153
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	28.3 kV/mm	720 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
	Red	Substrate
Total Product Weight (oz/yd2)	15.6	Arlon SQA-TMS-025

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