

Arlon 51866R015E 0.0150" Cured/Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone Rubber Substrate: Style 7628 Fiberglass Side 2: Uncured Silicone Rubber Interleave: 3 mil PET
This data represents typical values for the production material and should not be used as material specifications. Information provided by ARLON Silicone Technologies Division.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-51866R015E-00150-CuredUncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	50.8 microns	2.00 mil	Side 1; Arlon SQA-TMS-003
	127 microns	5.00 mil	Side 2; Arlon SQA-TMS-003
	203 microns	8.00 mil	Substrate; Arlon SQA-TMS-003
	381 microns	15.0 mil	Overall Thickness; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	Silicone Property; ASTM D2240
Tensile Strength	4.83 MPa	700 psi	Silicone Property; ASTM D412
Elongation at Break	200 %	200 %	Silicone Property; ASTM D412
Peel Strength	0.877 kN/m	5.00 pli	Bond Strength; ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Inert	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	200 °C	392 °F	File E54153
UL RTI, Mechanical without Impact	200 °C	392 °F	File E54153
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	27.6 kV/mm	700 kV/in	ASTM D149

Electrical Properties	Metric	English	Comments
Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Post Cure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 121 °C	@Pressure 50.0 psi, Temperature 250 °F	
Shelf Life	6.00 Month	6.00 Month	
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	15.9	Arlon SQA-TMS-025

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