

Arlon 51866R020 0.020" Cured/Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone Rubber Substrate: Style 7628 Fiberglass Side 2: Uncured Silicone Rubber Interleave: 3 mil PET
This data represents typical values for the production material and should not be used as material specifications. Information provided by ARLON Silicone Technologies Division.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-51866R020-0020-CuredUncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	76.2 microns	3.00 mil	Side 1; Arlon SQA-TMS-003
	203 microns	8.00 mil	Substrate; Arlon SQA-TMS-003
	229 microns	9.00 mil	Side 2; Arlon SQA-TMS-003
	508 microns	20.0 mil	Overall Thickness; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	Silicone Property; ASTM D2240
Tensile Strength	4.83 MPa	700 psi	Silicone Property; ASTM D412
Elongation at Break	200 %	200 %	Silicone Property; ASTM D412
Peel Strength	1.40 kN/m	8.00 pli	Bond Strength; Arlon SQA-TMS-011

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Inert	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	

Electrical Properties	Metric	English	Comments
Dielectric Strength	25.6 kV/mm	650 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Post Cure Cycle
	@Temperature 204 °C	@Temperature 400 °F	

Processing Properties	Metric 10.0 min	English 6.00 hour	Comments
	@Pressure 0.345 MPa, Temperature 121 °C	@Pressure 50.0 psi, Temperature 250 °F	Recommended Cure Cycle
Shelf Life	6.00 Month @Temperature 23.9 °C	6.00 Month @Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	20.9	Arlon SQA-TMS-025

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