

Arlon 55609R028 0.028" (0.711 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone Rubber Layer Side 2: Uncured Silicone Rubber Product Use: Flexible heater

insulation Appearance: Red silicone gum on fiberglass with polymer release liners This data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-55609R028-0028-0711-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	76.2 microns	3.00 mil	Polyethylene, Interleave
	>= 127 microns	>= 5.00 mil	Side 1
	>= 152 microns	>= 6.00 mil	Side 2
	457 microns	18.0 mil	Prime Coated 162 Fiberglass, Substrate
	737 - 813 microns	29.0 - 32.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 300 %	>= 300 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 °C	428 °F	rated per UL Card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
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Processing Properties Cure Time	120 min Metric	2.00 hour English	Comments Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	Recommended Cure Cycle
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	30.3 - 36.3	
Uncoated Fabric Break Strength	420 lb/in	Fill Direction, Substrate Property
	700 lb/in	Warp Direction, Substrate Property

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