

Arlon 55869R062 0.062" Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Interleave: 3 mil PE Layer 2: Uncured Silicone Rubber Layer 1: Cured Silicone Rubber Substrate: Style 162

Fiberglass This data represents typical values for the production material and should not be used as material specifications. Information provided by ARLON Silicone Technologies Division.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-55869R062-0062-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	254 microns	10.0 mil	Layer 1; Arlon SQA-TMS-003
	483 microns	19.0 mil	Substrate; Arlon SQA-TMS-003
	838 microns	33.0 mil	Layer 2; Arlon SQA-TMS-003
	1570 microns	62.0 mil	Overall Thickness; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	Silicone Property; ASTM D2240
Tensile Strength	4.83 MPa	700 psi	Silicone Property; ASTM D412
Elongation at Break	200 %	200 %	Silicone Property; ASTM D412
Peel Strength	1.58 kN/m	9.00 pli	Bond Strength (S1 to S1); ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Inert	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	200 °C	392 °F	File E54153
UL RTI, Mechanical without Impact	200 °C	392 °F	File E54153

Electrical Properties	Metric	English	Comments
Dielectric Strength	13.8 kV/mm	350 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Post Cure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 121 °C	@Pressure 50.0 psi, Temperature 250 °F	
Shelf Life	6.00 Month	6.00 Month	
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	60.6	Arlon SQA-TMS-025

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