

Arlon R33920W028 0.028" (0.711 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction:Side 1: Uncured Silicone Rubber Appearance: White gum on glass fiber fabricThis data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-R33920W028-0028-0711-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	76.2 microns	3.00 mil	Polyethylene, Interleave
	>= 330 microns	>= 13.0 mil	Side 1
	381 microns	15.0 mil	Prime Coated 1564 Fiberglass, Substrate
	660 - 762 microns	26.0 - 30.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	40 - 50	40 - 50	Compound Property
Tensile Strength	>= 5.52 MPa	>= 800 psi	Compound Property
Elongation at Break	>= 500 %	>= 500 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	200 °C	392 °F	per UL card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	Compound Rated

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	15.0 min	0.250 hour	Recommended Cure Cycle
	@Temperature 177 °C	@Temperature 350 °F	

Processing Properties	Metric ^{122 min}	English ^{2.00 hour}	Comments Recommended Postoure Cycle
	@Temperature 232 °C	@Temperature 450 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	White	
Total Product Weight (oz/yd2)	34.7 - 40.7	
Uncoated Fabric Break Strength	350 lb/in	Fill Direction, Substrate Property
	400 lb/in	Warp Direction, Substrate Property

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