

Asahi Kasei Thermylene® P6-30FG-0860 30% Glass Fiber Reinforced, UV Stabilized

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30% Glass Fiber Filler

Material Notes:

Information provided by Asahi Thermofil

Order this product through the following link:

http://www.lookpolymers.com/polymer_Asahi-Kasei-Thermylene-P6-30FG-0860-30-Glass-Fiber-Reinforced-UV-Stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D792
Linear Mold Shrinkage	0.0030 cm/cm	0.0030 in/in	ASTM D955
Melt Flow	4.0 g/10 min	4.0 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	95	95	ASTM D785
Tensile Strength, Yield	89.6 MPa	13000 psi	ASTM D638
Elongation at Yield	4.0 %	4.0 %	ASTM D638
Tensile Modulus	5.10 GPa	740 ksi	ASTM D638
Flexural Strength	124 MPa	18000 psi	ASTM D790
Flexural Modulus	4.96 GPa	720 ksi	ASTM D790
Izod Impact, Notched	1.23 J/cm	2.30 ft-lb/in	ASTM D256
Izod Impact, Unnotched	8.01 J/cm	15.0 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
CTE, linear	37.8 $\mu\text{m/m-}^{\circ}\text{C}$	21.0 $\mu\text{in/in-}^{\circ}\text{F}$	ASTM D696
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	157 $^{\circ}\text{C}$	315 $^{\circ}\text{F}$	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	148 $^{\circ}\text{C}$	298 $^{\circ}\text{F}$	ASTM D648
Flammability, UL94	HB	HB	0.0591 in thickness

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